



New Product – Key Facts

Product:

HSS PRO DRILL BIT

- Drill bit diameters available from 0.5 mm to 20 mm.
- Din standards 338, 345 and 340 available.

Application:

- Primarily designed for drilling low carbon steel and soft metals, but can also be used for drilling wood and plastics.

PRECISION GROUND CUTTING EDGES
for fast drilling and perfect finishing.

GROUND FLUTE
for maximum accuracy and fast chip removal.

UNIVERSAL 118° POINT SHAPE
for drilling a wide selection of materials.

HSS STEEL
Drill bit body manufactured from high quality HSS steel with steam oxide surface finish.

| DWG ISSUE | NAME | DATE | SIGN |
|-----------|------|------|------|
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|---|---|---|---|
| DRAWING SPECIFICATION DRAWING SCALE DRAWING SIZE SHEET NUMBER DRAWING SIZE CHECK DATE ENG. MANAGER DATE | PROPRIETARY AND CONFIDENTIAL INFORMATION CONTAINED HEREIN IS THE SOLE PROPERTY OF IRWIN INDUSTRIAL TOOLS GMBH. REPRODUCTION IN PART OR AS A WHOLE WITHOUT WRITTEN PERMISSION OF IRWIN INDUSTRIAL TOOLS GMBH IS PROHIBITED. | TOLERANCES: DIM. ANG. 0.0125 0.125 0.025 0.25 0.05 0.5 0.1 1 0.2 2 0.5 5 1 10 2 20 5 50 10 100 0.0125 0.125 0.025 0.25 0.05 0.5 0.1 1 0.2 2 0.5 5 1 10 2 20 5 50 10 100 | DESCRIPTION HSS PRO DRILL BIT DWG NO DRW0001 |
|---|---|---|---|



New Product – Key Facts

| HSS PRO DRILL BITS DIN 338 STRAIGHT SHANK – GROUND QUALITY | | | | | | | |
|--|-------------------|---|----------------|------------------|---------------|------------|--|
| Part # | Drill Diameter mm | x | Working Length | Total Length | EAN | Master Qty | |
| 10502236 | 0.50 | X | 6 | 22 CYL, 10 pcs. | 5709131035923 | 50 | |
| 10502237 | 0.60 | X | 7 | 24 CYL, 10 pcs. | 5709131035954 | 50 | |
| 10502238 | 0.70 | X | 9 | 28 CYL, 10 pcs. | 5709131035978 | 50 | |
| 10502239 | 0.80 | X | 10 | 30 CYL, 10 pcs. | 5709131035992 | 50 | |
| 10502240 | 0.90 | X | 11 | 32 CYL, 10 pcs. | 5709131036012 | 50 | |
| 10502241 | 1.00 | X | 12 | 34 CYL, 10 pcs. | 5709131036043 | 50 | |
| 10502242 | 1.10 | X | 14 | 36 CYL, 10 pcs. | 5709131036098 | 50 | |
| 10502243 | 1.20 | X | 16 | 38 CYL, 10 pcs. | 5709131036128 | 50 | |
| 10502244 | 1.30 | X | 16 | 38 CYL, 10 pcs. | 5709131036159 | 50 | |
| 10502245 | 1.40 | X | 18 | 40 CYL, 10 pcs. | 5709131036180 | 50 | |
| 10502246 | 1.50 | X | 18 | 40 CYL, 10 pcs. | 5709131036210 | 50 | |
| 10502247 | 1.60 | X | 20 | 43 CYL, 10 pcs. | 5709131036272 | 50 | |
| 10502248 | 1.70 | X | 20 | 43 CYL, 10 pcs. | 5709131036302 | 50 | |
| 10503585 | 1.75 | X | 20 | 43 CYL, 10 pcs. | 5706915035858 | 50 | |
| 10502249 | 1.80 | X | 22 | 46 CYL, 10 pcs. | 5709131036326 | 50 | |
| 10502250 | 1.90 | X | 22 | 46 CYL, 10 pcs. | 5709131036357 | 50 | |
| 10502251 | 2.00 | X | 24 | 49 CYL, 10 pcs. | 5709131036401 | 50 | |
| 10502252 | 2.10 | X | 24 | 49 CYL, 10 pcs. | 5709131036463 | 50 | |
| 10502253 | 2.20 | X | 27 | 53 CYL, 10 pcs. | 5709131036487 | 50 | |
| 10503586 | 2.25 | X | 27 | 53 CYL, 10 pcs. | 5706915035865 | 50 | |
| 10502254 | 2.30 | X | 27 | 53 CYL, 10 pcs. | 5709131036517 | 50 | |
| 10502255 | 2.40 | X | 30 | 57 CYL, 10 pcs. | 5709131036548 | 50 | |
| 10502256 | 2.50 | X | 30 | 57 CYL, 10 pcs. | 5709131036562 | 50 | |
| 10502257 | 2.60 | X | 33 | 57 CYL, 10 pcs. | 5709131036623 | 50 | |
| 10502258 | 2.70 | X | 33 | 61 CYL, 10 pcs. | 5709131036654 | 50 | |
| 10502259 | 2.80 | X | 33 | 61 CYL, 10 pcs. | 5709131036685 | 50 | |
| 10502260 | 2.90 | X | 33 | 61 CYL, 10 pcs. | 5709131036708 | 50 | |
| 10502261 | 3.00 | X | 33 | 61 CYL, 10 pcs. | 5709131036746 | 50 | |
| 10502262 | 3.10 | X | 36 | 65 CYL, 10 pcs. | 5709131036814 | 50 | |
| 10502263 | 3.20 | X | 36 | 65 CYL, 10 pcs. | 5709131036852 | 50 | |
| 10503587 | 3.25 | X | 36 | 65 CYL, 10 pcs. | 5706915035872 | 50 | |
| 10502264 | 3.30 | X | 36 | 65 CYL, 10 pcs. | 5709131036906 | 50 | |
| 10502265 | 3.40 | X | 39 | 70 CYL, 10 pcs. | 5709131036944 | 50 | |
| 10502266 | 3.50 | X | 39 | 70 CYL, 10 pcs. | 5709131036968 | 50 | |
| 10502267 | 3.60 | X | 39 | 70 CYL, 10 pcs. | 5709131037033 | 50 | |
| 10502268 | 3.70 | X | 39 | 70 CYL, 10 pcs. | 5709131037057 | 50 | |
| 10502269 | 3.80 | X | 43 | 75 CYL, 10 pcs. | 5709131037071 | 50 | |
| 10502270 | 3.90 | X | 43 | 75 CYL, 10 pcs. | 5709131037095 | 50 | |
| 10502271 | 4.00 | X | 43 | 75 CYL, 10 pcs. | 5709131231202 | 50 | |
| 10502272 | 4.10 | X | 43 | 75 CYL, 10 pcs. | 5709131037200 | 50 | |
| 10502273 | 4.20 | X | 43 | 75 CYL, 10 pcs. | 5709131037231 | 50 | |
| 10503588 | 4.25 | X | 43 | 75 CYL, 10 pcs. | 5706915035889 | 50 | |
| 10502274 | 4.30 | X | 47 | 80 CYL, 10 pcs. | 5709131037262 | 50 | |
| 10502275 | 4.40 | X | 47 | 80 CYL, 10 pcs. | 5709131037293 | 50 | |
| 10502276 | 4.50 | X | 47 | 80 CYL, 10 pcs. | 5709131037316 | 50 | |
| 10502277 | 4.60 | X | 47 | 80 CYL, 10 pcs. | 5709131037378 | 50 | |
| 10502278 | 4.70 | X | 47 | 80 CYL, 10 pcs. | 5709131037392 | 50 | |
| 10502279 | 4.80 | X | 52 | 86 CYL, 10 pcs. | 5709131037439 | 50 | |
| 10502280 | 4.90 | X | 52 | 86 CYL, 10 pcs. | 5709131037460 | 50 | |
| 10502281 | 5.00 | X | 52 | 86 CYL, 10 pcs. | 5709131037491 | 50 | |
| 10502282 | 5.10 | X | 52 | 86 CYL, 10 pcs. | 5709131037569 | 50 | |
| 10502283 | 5.20 | X | 52 | 86 CYL, 10 pcs. | 5709131037606 | 50 | |
| 10503589 | 5.25 | X | 52 | 86 CYL, 10 pcs. | 5706915035896 | 50 | |
| 10502284 | 5.30 | X | 52 | 86 CYL, 10 pcs. | 5709131037620 | 50 | |
| 10502285 | 5.40 | X | 57 | 93 CYL, 10 pcs. | 5709131037644 | 50 | |
| 10502286 | 5.50 | X | 57 | 93 CYL, 10 pcs. | 5709131037668 | 50 | |
| 10502287 | 5.60 | X | 57 | 93 CYL, 10 pcs. | 5709131037729 | 50 | |
| 10502288 | 5.70 | X | 57 | 93 CYL, 10 pcs. | 5709131037743 | 50 | |
| 10502289 | 5.80 | X | 57 | 93 CYL, 10 pcs. | 5709131037774 | 50 | |
| 10502290 | 5.90 | X | 57 | 93 CYL, 10 pcs. | 5709131037798 | 50 | |
| 10502291 | 6.00 | X | 57 | 93 CYL, 10 pcs. | 5709131037835 | 50 | |
| 10502292 | 6.10 | X | 63 | 101 CYL, 10 pcs. | 5709131037903 | 40 | |
| 10502293 | 6.20 | X | 63 | 101 CYL, 10 pcs. | 5709131037934 | 40 | |
| 10503590 | 6.25 | X | 63 | 101 CYL, 10 pcs. | 5706915035902 | 40 | |
| 10502294 | 6.30 | X | 63 | 101 CYL, 10 pcs. | 5709131037958 | 40 | |
| 10502295 | 6.40 | X | 63 | 101 CYL, 10 pcs. | 5709131037989 | 40 | |
| 10502296 | 6.50 | X | 63 | 101 CYL, 10 pcs. | 5709131038016 | 40 | |
| 10502297 | 6.60 | X | 63 | 101 CYL, 10 pcs. | 5709131038061 | 40 | |
| 10502298 | 6.70 | X | 63 | 101 CYL, 10 pcs. | 5709131038092 | 40 | |
| 10503591 | 6.75 | X | 63 | 101 CYL, 10 pcs. | 5706915035919 | 40 | |
| 10502299 | 6.80 | X | 69 | 109 CYL, 10 pcs. | 5709131038115 | 40 | |
| 10502300 | 6.90 | X | 69 | 109 CYL, 10 pcs. | 5709131038139 | 40 | |
| 10502301 | 7.00 | X | 69 | 109 CYL, 10 pcs. | 5709131038153 | 40 | |
| 10502302 | 7.10 | X | 69 | 109 CYL, 5 pcs. | 5709131038207 | 40 | |
| 10502303 | 7.20 | X | 69 | 109 CYL, 5 pcs. | 5709131038238 | 40 | |
| 10502304 | 7.30 | X | 69 | 109 CYL, 5 pcs. | 5709131038269 | 40 | |



New Product – Key Facts

| HSS PRO DRILL BITS DIN 338 STRAIGHT SHANK – GROUND QUALITY | | | | | | | |
|--|-------------------|---|----------------|-------------------|---------------|------------|--|
| Part # | Drill Diameter mm | x | Working Length | Total Length | EAN | Master Qty | |
| 10502305 | 7.40 | X | 69 | / 109 CYL, 5 pcs. | 5709131038283 | 40 | |
| 10502306 | 7.50 | X | 69 | / 109 CYL, 5 pcs. | 5709131038306 | 40 | |
| 10502307 | 7.60 | X | 75 | / 117 CYL, 5 pcs. | 5709131038368 | 40 | |
| 10502308 | 7.70 | X | 75 | / 117 CYL, 5 pcs. | 5709131038382 | 40 | |
| 10503592 | 7.75 | X | 75 | / 117 CYL, 5 pcs. | 5706915035926 | 40 | |
| 10502309 | 7.80 | X | 75 | / 117 CYL, 5 pcs. | 5709131038405 | 40 | |
| 10502310 | 7.90 | X | 75 | / 117 CYL, 5 pcs. | 5709131038429 | 40 | |
| 10502311 | 8.00 | X | 75 | / 117 CYL, 5 pcs. | 5709131038474 | 40 | |
| 10502312 | 8.10 | X | 75 | / 117 CYL, 5 pcs. | 5709131038559 | 40 | |
| 10502313 | 8.20 | X | 75 | / 117 CYL, 5 pcs. | 5709131038580 | 40 | |
| 10502314 | 8.30 | X | 75 | / 117 CYL, 5 pcs. | 5709131038603 | 40 | |
| 10502315 | 8.40 | X | 75 | / 117 CYL, 5 pcs. | 5709131038634 | 40 | |
| 10502316 | 8.50 | X | 75 | / 117 CYL, 5 pcs. | 5709131038658 | 40 | |
| 10502317 | 8.60 | X | 81 | / 125 CYL, 5 pcs. | 5709131038702 | 40 | |
| 10502318 | 8.70 | X | 81 | / 125 CYL, 5 pcs. | 5709131038733 | 40 | |
| 10502319 | 8.80 | X | 81 | / 125 CYL, 5 pcs. | 5709131038764 | 40 | |
| 10502320 | 8.90 | X | 81 | / 125 CYL, 5 pcs. | 5709131038788 | 40 | |
| 10502321 | 9.00 | X | 81 | / 125 CYL, 5 pcs. | 5709131038818 | 40 | |
| 10502322 | 9.10 | X | 81 | / 125 CYL, 5 pcs. | 5709131038863 | 40 | |
| 10502323 | 9.20 | X | 81 | / 125 CYL, 5 pcs. | 5709131038894 | 40 | |
| 10502324 | 9.30 | X | 81 | / 125 CYL, 5 pcs. | 5709131038917 | 40 | |
| 10502325 | 9.40 | X | 81 | / 125 CYL, 5 pcs. | 5709131038931 | 40 | |
| 10502326 | 9.50 | X | 81 | / 125 CYL, 5 pcs. | 5709131038962 | 40 | |
| 10502327 | 9.60 | X | 87 | / 133 CYL, 5 pcs. | 5709131039020 | 40 | |
| 10502328 | 9.70 | X | 87 | / 133 CYL, 5 pcs. | 5709131039051 | 40 | |
| 10502329 | 9.80 | X | 87 | / 133 CYL, 5 pcs. | 5709131039075 | 40 | |
| 10502330 | 9.90 | X | 87 | / 133 CYL, 5 pcs. | 5709131039099 | 40 | |
| 10502331 | 10.00 | X | 87 | / 133 CYL, 5 pcs. | 5709131039129 | 40 | |
| 10502332 | 10.10 | X | 87 | / 133 CYL, 5 pcs. | 5709131039198 | 20 | |
| 10502333 | 10.20 | X | 87 | / 133 CYL, 5 pcs. | 5709131039211 | 20 | |
| 10503593 | 10.25 | X | 87 | / 133 CYL, 5 pcs. | 5709615035933 | 20 | |
| 10502334 | 10.30 | X | 87 | / 133 CYL, 5 pcs. | 5709131039242 | 20 | |
| 10502335 | 10.40 | X | 87 | / 133 CYL, 5 pcs. | 5709131039273 | 20 | |
| 10502336 | 10.50 | X | 87 | / 133 CYL, 5 pcs. | 5709131039297 | 20 | |
| 10502337 | 10.60 | X | 87 | / 133 CYL, 5 pcs. | 5709131039365 | 20 | |
| 10502338 | 10.70 | X | 94 | / 142 CYL, 5 pcs. | 5709131039389 | 20 | |
| 10502339 | 10.80 | X | 94 | / 142 CYL, 5 pcs. | 5709131163114 | 20 | |
| 10502340 | 10.90 | X | 94 | / 142 CYL, 5 pcs. | 5709131039419 | 20 | |
| 10502341 | 11.00 | X | 94 | / 142 CYL, 5 pcs. | 5709131039433 | 20 | |
| 10502342 | 11.10 | X | 94 | / 142 CYL, 5 pcs. | 5709131039501 | 20 | |
| 10502343 | 11.20 | X | 94 | / 142 CYL, 5 pcs. | 5709131039525 | 20 | |
| 10502344 | 11.30 | X | 94 | / 142 CYL, 5 pcs. | 5709131039549 | 20 | |
| 10502345 | 11.40 | X | 94 | / 142 CYL, 5 pcs. | 5709131039563 | 20 | |
| 10502346 | 11.50 | X | 94 | / 142 CYL, 5 pcs. | 5709131039587 | 20 | |
| 10502347 | 11.60 | X | 94 | / 142 CYL, 5 pcs. | 5709131039655 | 20 | |
| 10502348 | 11.70 | X | 94 | / 142 CYL, 5 pcs. | 5709131039679 | 20 | |
| 10502349 | 11.80 | X | 94 | / 142 CYL, 5 pcs. | 5709131039686 | 20 | |
| 10502350 | 11.90 | X | 101 | / 151 CYL, 5 pcs. | 5709131039709 | 20 | |
| 10502351 | 12.00 | X | 101 | / 151 CYL, 5 pcs. | 5709131039723 | 20 | |
| 10502352 | 12.10 | X | 101 | / 151 CYL, 5 pcs. | 5709131039792 | 20 | |
| 10502353 | 12.20 | X | 101 | / 151 CYL, 5 pcs. | 5709131039822 | 20 | |
| 10502354 | 12.30 | X | 101 | / 151 CYL, 5 pcs. | 5709131039839 | 20 | |
| 10502355 | 12.40 | X | 101 | / 151 CYL, 5 pcs. | 5709131039853 | 20 | |
| 10502356 | 12.50 | X | 101 | / 151 CYL, 5 pcs. | 5709131039877 | 20 | |
| 10502357 | 12.60 | X | 101 | / 151 CYL, 5 pcs. | 5709131039921 | 20 | |
| 10502358 | 12.70 | X | 101 | / 151 CYL, 5 pcs. | 5709131039945 | 20 | |
| 10502359 | 12.80 | X | 101 | / 151 CYL, 5 pcs. | 5709131039976 | 20 | |
| 10502360 | 12.90 | X | 101 | / 151 CYL, 5 pcs. | 5709131039990 | 20 | |
| 10502361 | 13.00 | X | 101 | / 151 CYL, 5 pcs. | 5709131040002 | 20 | |
| 10502362 | 13.50 | X | 108 | / 160 CYL, 5 pcs. | 5709131040125 | 20 | |
| 10502363 | 14.00 | X | 108 | / 160 CYL, 5 pcs. | 5709131040163 | 20 | |
| 10502364 | 14.50 | X | 114 | / 169 CYL, 1 pcs. | 5709131040200 | 25 | |
| 10502365 | 15.00 | X | 114 | / 169 CYL, 1 pcs. | 5709131040262 | 25 | |
| 10502366 | 15.50 | X | 120 | / 178 CYL, 1 pcs. | 5709131040316 | 25 | |
| 10502367 | 16.00 | X | 120 | / 178 CYL, 1 pcs. | 5709131040354 | 25 | |
| 10502368 | 16.50 | X | 125 | / 184 CYL, 1 pcs. | 5709131040408 | 25 | |
| 10502369 | 17.00 | X | 125 | / 184 CYL, 1 pcs. | 5709131040460 | 25 | |
| 10502370 | 17.50 | X | 130 | / 191 CYL, 1 pcs. | 5709131040507 | 25 | |
| 10502371 | 18.00 | X | 130 | / 191 CYL, 1 pcs. | 5709131040545 | 25 | |
| 10502372 | 18.50 | X | 135 | / 198 CYL, 1 pcs. | 5709131040583 | 25 | |
| 10502373 | 19.00 | X | 135 | / 198 CYL, 1 pcs. | 5709131040620 | 25 | |
| 10502374 | 19.50 | X | 140 | / 205 CYL, 1 pcs. | 5709131040675 | 25 | |
| 10502375 | 20.00 | X | 140 | / 205 CYL, 1 pcs. | 5709131040712 | 25 | |



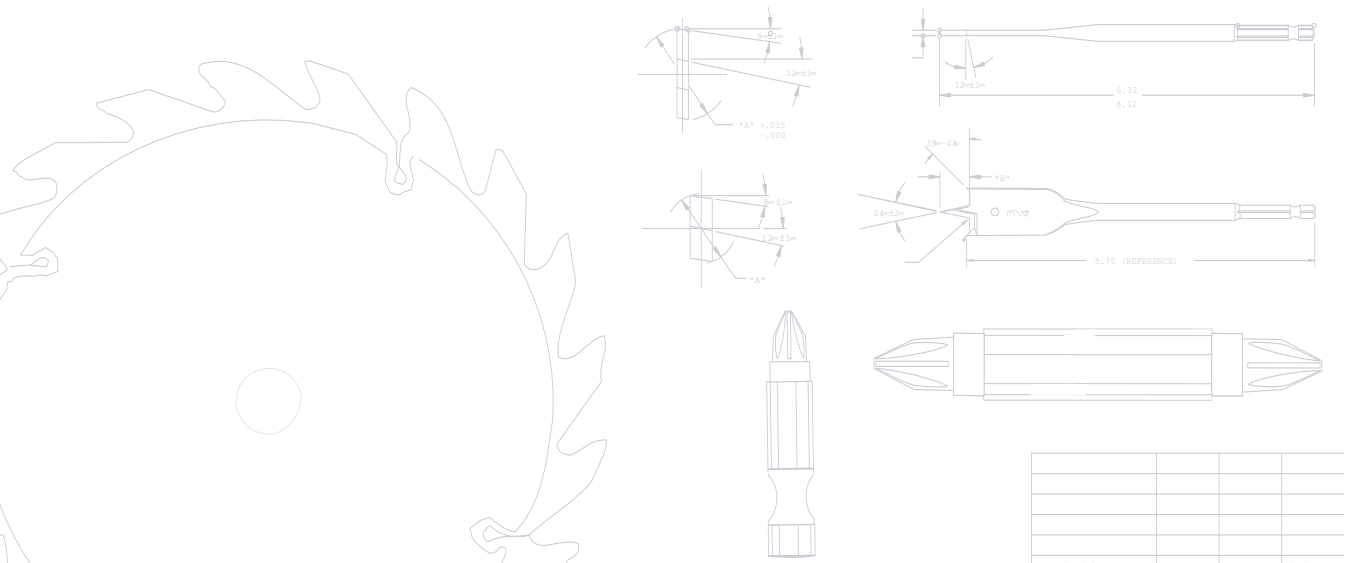
New Product – Key Facts

| A | B | C | D | E | F | G | H |
|---|-------------------|---|-----------------|------------------|---------------|--------------------|---|
| HSS PRO DRILL BITS DIN 338 – GROUND QUALITY | | | | | | | |
| Part # | Drill Diameter mm | x | Working Length | Total Length | EAN | Master Qty | |
| 10502376 | 1,00 | X | 12 | 34 CYL (3 pcs.) | 5709131104674 | 200 | |
| 10502377 | 1,50 | X | 18 | 40 CYL (3 pcs.) | 5709131104865 | 200 | |
| 10502378 | 2,00 | X | 24 | 49 CYL (3 pcs.) | 5709131105084 | 200 | |
| 10502379 | 2,50 | X | 30 | 57 CYL (3 pcs.) | 5709131105251 | 200 | |
| 10502380 | 3,00 | X | 33 | 61 CYL (3 pcs.) | 5709131105466 | 200 | |
| 10502381 | 3,20 | X | 36 | 65 CYL (2 pcs.) | 5709131105589 | 200 | |
| 10502382 | 3,30 | X | 36 | 65 CYL (2 pcs.) | 5709131105657 | 200 | |
| 10502383 | 3,50 | X | 39 | 70 CYL (2 pcs.) | 5709131105732 | 200 | |
| 10502384 | 4,00 | X | 43 | 75 CYL (2 pcs.) | 5709131105930 | 200 | |
| 10502385 | 4,20 | X | 43 | 75 CYL (2 pcs.) | 5709131106050 | 200 | |
| 10502386 | 4,50 | X | 47 | 80 CYL (2 pcs.) | 5709131106166 | 200 | |
| 10502387 | 5,00 | X | 52 | 86 CYL (2 pcs.) | 5709131106371 | 200 | |
| 10502388 | 5,50 | X | 57 | 93 CYL | 5709131106555 | 200 | |
| 10502389 | 6,00 | X | 57 | 93 CYL | 5709131106753 | 200 | |
| 10502390 | 6,50 | X | 63 | 101 CYL | 5709131106944 | 100 | |
| 10502391 | 7,00 | X | 69 | 109 CYL | 5709131107101 | 100 | |
| 10502392 | 7,50 | X | 69 | 109 CYL | 5709131107279 | 100 | |
| 10502393 | 8,00 | X | 75 | 117 CYL | 5709131107477 | 100 | |
| 10502394 | 8,50 | X | 75 | 117 CYL | 5709131107668 | 100 | |
| 10502395 | 9,00 | X | 81 | 125 CYL | 5709131107842 | 100 | |
| 10502396 | 9,50 | X | 81 | 125 CYL | 5709131108016 | 100 | |
| 10502397 | 10,00 | X | 87 | 133 CYL | 5709131108207 | 100 | |
| 10502398 | 10,50 | X | 87 | 133 10 | 5709131108429 | 100 | |
| 10502399 | 11,00 | X | 94 | 142 10 | 5709131108597 | 50 | |
| 10502400 | 11,50 | X | 94 | 142 10 | 5709131108764 | 50 | |
| 10502401 | 12,00 | X | 101 | 151 10 | 5709131108948 | 50 | |
| 10502402 | 12,50 | X | 101 | 151 10 | 5709131109099 | 50 | |
| 10502403 | 13,00 | X | 101 | 151 10 | 5709131109266 | 50 | |
| 10502404 | 13,50 | X | 108 | 160 10 | 5709131109402 | 50 | |
| 10502405 | 14,00 | X | 108 | 160 10 | 5709131109471 | 50 | |
| 10502406 | 14,50 | X | 114 | 169 10 | 5709131109570 | 25 | |
| 10502407 | 15,00 | X | 114 | 169 10 | 5709131109662 | 25 | |
| 10502408 | 15,50 | X | 120 | 178 10 | 5709131109730 | 25 | |
| 10502409 | 16,00 | X | 120 | 178 10 | 5709131109822 | 25 | |
| 10502410 | 16,50 | X | 125 | 184 13 | 5709131109921 | 25 | |
| 10502411 | 17,00 | X | 125 | 184 13 | 5709131109990 | 25 | |
| 10502412 | 17,50 | X | 130 | 191 13 | 5709131110064 | 25 | |
| 10502413 | 18,00 | X | 130 | 191 13 | 5709131110132 | 25 | |
| 10502414 | 18,50 | X | 135 | 198 13 | 5709131110200 | 25 | |
| 10502415 | 19,00 | X | 135 | 198 13 | 5709131110286 | 25 | |
| 10502416 | 19,50 | X | 140 | 205 13 | 5709131110354 | 25 | |
| 10502417 | 20,00 | X | 140 | 205 13 | 5709131110439 | 25 | |
| HSS PRO DRILL BITS FOR SHEET METAL – DOUBLE – GROUND QUALITY | | | | | | Quadro-Pack | |
| 10502479 | 3,30 | | Double, 10 pcs. | | 5709131041559 | 1 | |
| 10502480 | 4,10 | | Double, 10 pcs. | | 5709131041634 | 1 | |
| 10502481 | 4,90 | | Double, 10 pcs. | | 5709131041702 | 1 | |
| HSS PRO DRILL BITS DIN 340 LONG – GROUND QUALITY | | | | | | Quadro-Pack | |
| 10502482 | 2,00 | X | 55 | 85 CYL, 10 pcs. | 5709131061755 | 20 | |
| 10502483 | 2,50 | X | 65 | 100 CYL, 10 pcs. | 5709131041931 | 20 | |
| 10502484 | 3,00 | X | 70 | 110 CYL, 10 pcs. | 5709131041948 | 20 | |
| 10502485 | 3,50 | X | 80 | 120 CYL, 10 pcs. | 5709131041955 | 20 | |
| 10502486 | 4,00 | X | 80 | 120 CYL, 10 pcs. | 5709131041962 | 20 | |
| 10502487 | 4,50 | X | 85 | 130 CYL, 10 pcs. | 5709131041986 | 20 | |
| 10502488 | 5,00 | X | 90 | 135 CYL, 10 pcs. | 5709131041993 | 20 | |
| 10502489 | 5,50 | X | 95 | 140 CYL, 10 pcs. | 5709131042013 | 20 | |
| 10502490 | 6,00 | X | 95 | 140 CYL, 10 pcs. | 5709131042020 | 20 | |
| 10502491 | 6,50 | X | 100 | 150 CYL, 10 pcs. | 5709131111856 | 10 | |
| 10502492 | 7,00 | X | 100 | 150 CYL, 10 pcs. | 5709131042037 | 20 | |
| 10502493 | 7,50 | X | 105 | 160 CYL, 5 pcs. | 5709131061762 | 20 | |
| 10502494 | 8,00 | X | 105 | 160 CYL, 5 pcs. | 5709131042044 | 20 | |
| 10502495 | 8,50 | X | 105 | 160 CYL, 5 pcs. | 5709131231271 | 20 | |
| 10502496 | 9,00 | X | 110 | 170 CYL, 5 pcs. | 5709131061786 | 20 | |
| 10502497 | 9,50 | X | 115 | 175 CYL, 5 pcs. | 5709131061793 | 20 | |
| 10502498 | 10,00 | X | 115 | 175 CYL, 5 pcs. | 5709131042051 | 20 | |



New Product – Key Facts

| ▶ HSS PRO DRILL BITS DIN 338 CASSETTES – UNBRANDED QUALITY | | | |
|--|--|---------------|------------|
| Part # | Description | EAN | Master Qty |
| 10502502 | E2 - HSS Cassette 19 pcs. | 570913111105 | 5 |
| 10502505 | G2 - HSS Cassette 25 pcs. | 5709131160618 | 4 |
| 10502503 | HSS-Suitcase from 1,0 - 10,0 in steps of 0,5 mm | | 1 |
| ▶ HSS PRO DRILL BITS DIN 338 CASSETTES – GROUND QUALITY | | | |
| 10502499 | 5 pcs. HSS Pro cassette, 4.0, 5.0, 6.0, 8.0, 10.0 mm | 5709131282457 | 60 |
| 10502500 | E1 - HSS Pro cassette 19 pcs. from 1,0 - 10,0 in steps of 0,5 mm | 5709131284628 | 20 |
| 10502504 | G1 - HSS Pro cassette 25 pcs. from 1,0 - 13,0 in steps of 0,5 mm | 5709131284659 | 16 |
| 10503475 | 8 pcs. Cordless/HSS Pro combi cassette, 4.0, 5.0, 6.0, 8.0 mm | 5709131281412 | 32 |
| 10503989 | 15 pcs. HSS Pro case, 1.5, 2.0, 2.5, 3.0, 3.5, 4.0, 4.5, 5.0, 5.5, 6.0, 6.5, 7.0, 8.0, 9.0, 10.0 mm | 5706915039894 | 1 |
| 10503993 | 15 pcs. HSS Pro/Cordless/Twist drill bits case, HSS Pro 2.0, 3.0, 3.5, 4.0, 5.0, 6.0, 8.0 mm Cordless 4.0, 5.0, 6.0, 8.0 mm Twist drill bits 3.0, 4.0, 6.0, 8.0 mm | 5706915039931 | 1 |
| 10502501 | HSS Pro Round Box, 19 pcs. from 1,0 - 10,0 in steps of 0,5 mm | 5709131285540 | 24 |



| DWG ISSUE | NAME | DATE | SIGN |
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| CHECK: _____ DATE: _____ ENG. MANAGER: _____ DATE: _____ | DRAWING SPECIFICATION DRAWING SCALE SHEET NUMBER DRAWING SIZE | PROPRIETARY AND CONFIDENTIAL <small>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF IRWIN INDUSTRIAL TOOLS GMBH. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT WRITTEN PERMISSION OF IRWIN INDUSTRIAL TOOLS GMBH IS PROHIBITED.</small> | TOLERANCES UNF: 0 ANG: 0 DIMENSIONS ARE IN: DATE: 22-Sep DO NOT SCALE DWG: 0 DRAWN BY: COMPONENT VOLUME: 0 | IRWIN INDUSTRIAL TOOLS GMBH Lilienthalstrasse 7 D - 85399 Hallbergmoos Phone: +49 (0)811 9598-0 | DESCRIPTION DWG NO: DRW0001 |
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